

# INSTALLATION DIRECTIONS

## BEFORE APPLYING THIS DEVICE

- A. Threshold (if any) must be installed.
- B. Doors must be fitted and hung.
- C. Check that handing of hardware corresponds with handing of door. See Fig. 3.

## 1. APPLY STRIKE

- A. Tape appropriate strike template to stop.
- B. When Von Duprin Mullion is used apply strike at tapped holes in Mullion. (See illustration 1 or 2)
- C. Vertical rod and rim devices on pairs of doors require 1606J strike. See template No. 30021 for this application.

## 2. PREPARE DOOR

- A. Tape full size template No. 1 or 2, depending on handing of door, to inside face of lock stile. See Device Height Schedule.

**NOTE:** BE SURE CENTERLINE OF LOCK STILE CASE IS PARALLEL TO STOP AND THAT EDGE OF CASE IS 3/16 FROM EDGE OF STRIKE. STRIKE MUST BE SHIMMED OUT IF LOCK CASE IS MOUNTED MORE THAN 3/16 FROM STRIKE.

- B. Prepare door as shown. See Fig. 1 for wood door application, and Fig. 2 for metal door application.

## 3. APPLY OUTSIDE TRIM

- A. See directions in trim carton. Line "X-X" on trim template corresponds to line "X-X" on device template and is parallel to edge of door. Transfer line "X-X" from inside face to outside face of door.
- B. Prepare outside face of lock stile.
- C. If necessary, cut off knob spindle to extend 1/4" to 1/2" and cylinder tailpiece to extend 5/8" to 3/4" thru door and into device case.
- D. Apply outside trim.

## 4. INSTALL LEVER ARMS

- A. Insert lever arms into lock stile and hinge stile cases.
- B. Assemble axles and tighten securely. (See instructions in axle envelope.)

## 5. APPLY LOCK STILE CASE

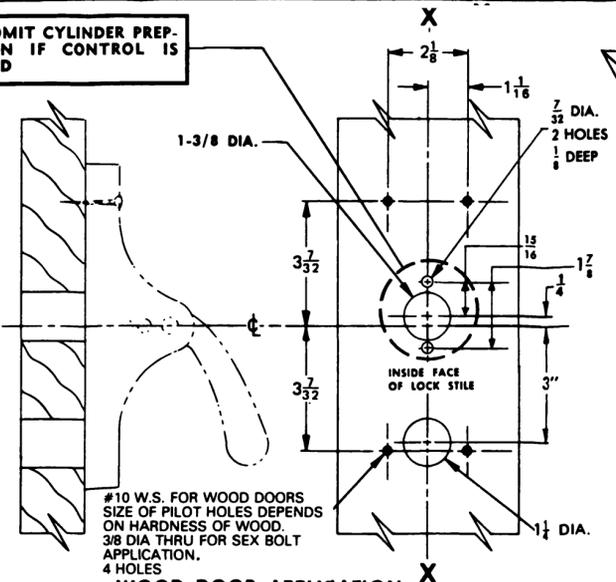
- A. Remove key from cylinder.
- B. Position cylinder cam as shown in Fig. 3.
- C. Attach lock stile case to door. (See Fig. 1 or Fig. 2)
- D. Test key and knob action.

## 6. APPLY HINGE STILE CASE AND CROSSBAR TUBE (FIG. 4)

- A. Dog lever arms in depressed position.
- B. Slip crossbar tube on lock stile and hinge stile lever arms. (See Direction No. 941009 for cutting crossbar, if necessary.)
- C. Be sure crossbar is level and hinge stile case is parallel to edge of door and approximately on centerline of exposed stile.
- D. Using holes in hinge stile case, mark location and prepare door for attaching screws.
- E. Apply hinge stile case with crossbar in place.
- F. Tighten wedge-tite set screws securely with dog key and screwdriver or equivalent for leverage, and test crossbar for free action. (See Direction No. 941009 for these instructions.)

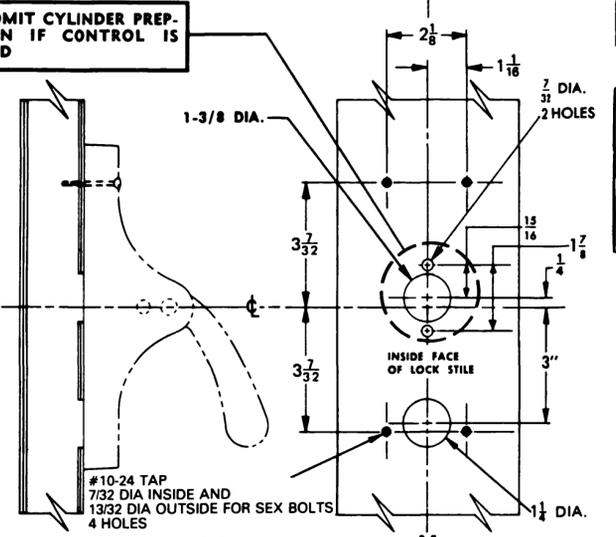
**NOTE:** When this device is ordered with two cylinder operation — inside key locks knob. When locked from inside, outside key retracts latch bolt.

**NOTE: OMIT CYLINDER PREPARATION IF CONTROL IS SPECIFIED**



**WOOD DOOR APPLICATION**  
FIG. 1

**NOTE: OMIT CYLINDER PREPARATION IF CONTROL IS SPECIFIED**



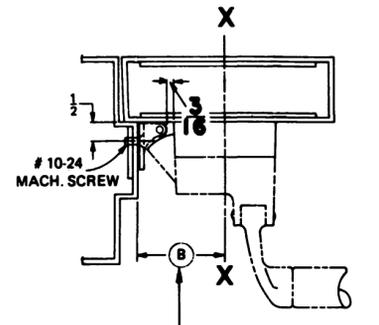
**METAL DOOR APPLICATION**  
FIG. 2

REMOVE SCREWS AND MOVE KNOB HUB AND BRACKET IF CHANGE OF HANDING IS REQUIRED.

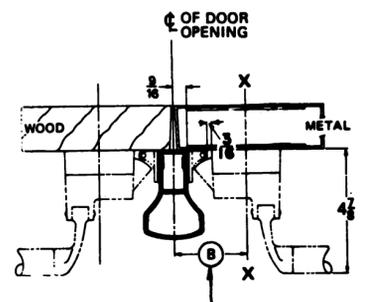
KNOB CAM HUB AND BRACKET ASSEMBLY IN THIS POSITION FOR LHR DOOR.

KNOB CAM HUB AND BRACKET ASSEMBLY IN THIS POSITION FOR RHR DOOR.

**FIG. 3**  
Tip of cylinder cam to be in this position. Be sure key is removed from cylinder.



**SINGLE DOOR INSTALLATION**



**DOUBLE DOOR INSTALLATION WITH VON DUPRIN MULLIONS**

ILLUST. 1

**SINGLE DOOR OPENING**  
39-13/16 TO FINISHED FLOOR

THRESHOLD NO.	TO FIN. FLOOR
ALL THRESHOLDS	39-11/16
NO THRESHOLD (FLAT SILL)	39-11/16

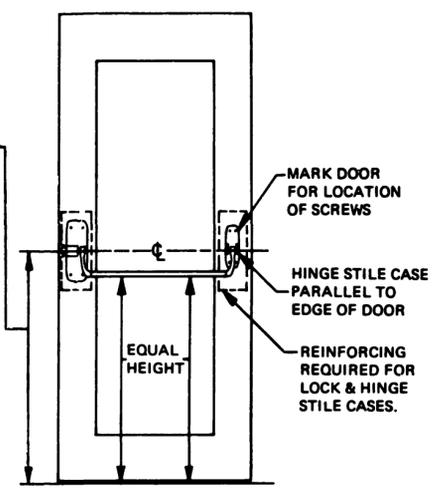
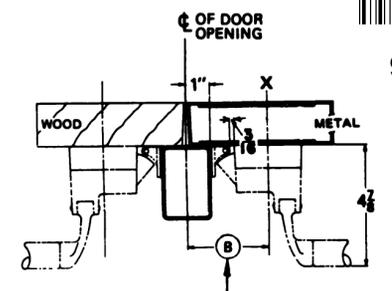


FIG. 4

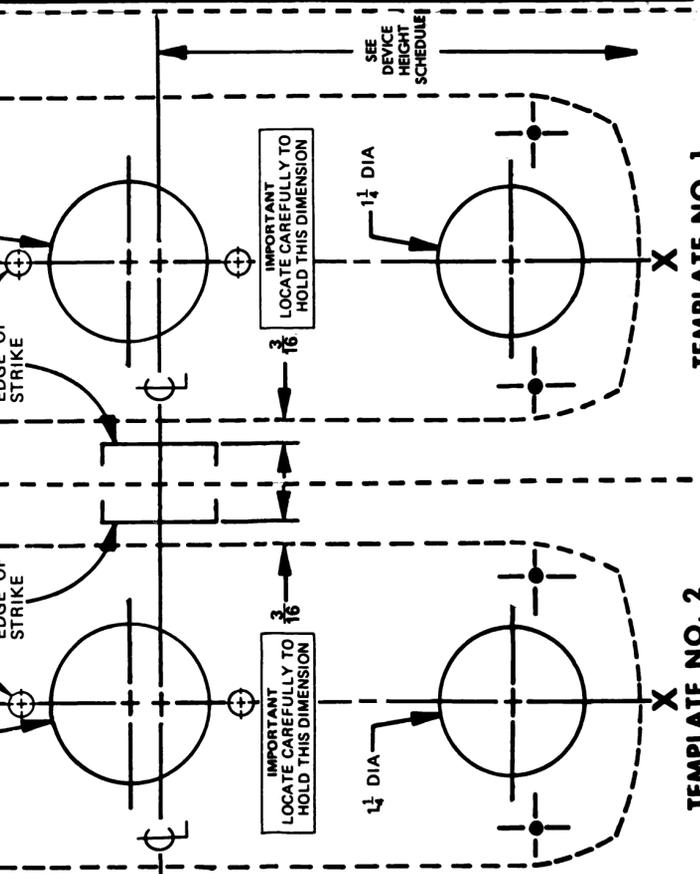
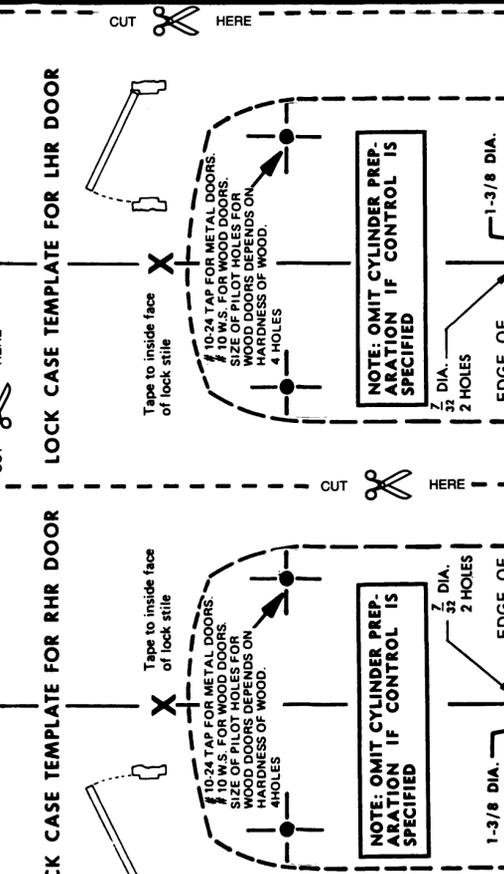
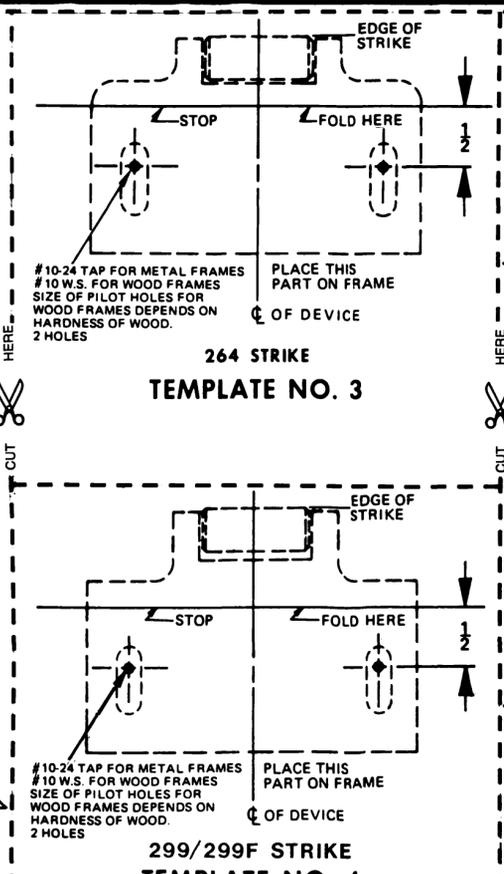
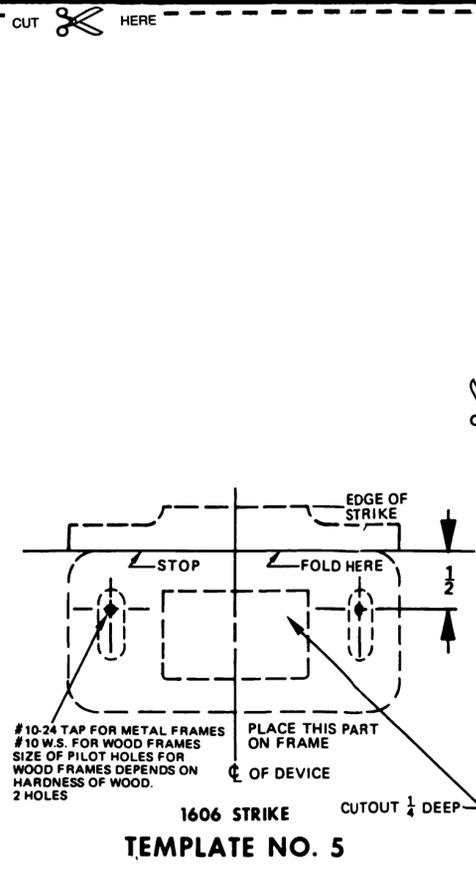


**DOUBLE DOOR INSTALLATION WITH VON DUPRIN MULLIONS**

ILLUST. 2

**VON DUPRIN®**

DESCRIPTION	DIRECTION NUMBER	DATE
88K SERIES RIM DEVICES	911158-00(14)	1/01/03



TEMPLATE NO. 1

TEMPLATE NO. 2

CUT HERE

CUT HERE

SEE DEVICE HEIGHT SCHEDULE